

### ■ Features :

- Universal AC input / Full range (up to 305VAC)
- Built-in active PFC function
- Protections: Short circuit / Overload / Over voltage / Over temperature
- Cooling by free air convection
- OCP point adjustable through output cable or internal potential meter
- IP67 / IP65 design for indoor or outdoor installations
- Optional dimming function (1~10Vdc or PWM signal or resistor)
- Suitable for LED lighting and moving sign applications
- Compliance to worldwide safety regulations for lighting
- Suitable for dry / damp / wet location and outdoor application
- 5 years warranty



HLG-320H-12 [A] Blank : IP67 rated. Cable for I/O connection.  
 A : IP65 rated. Output voltage and constant current level can be adjusted through internal potential meter.  
 B : IP67 rated. Constant current level adjustable through output cable with 1~10Vdc or PWM signal or resistor.  
 C : Terminal block for I/O connection. Output voltage and constant current level can be adjusted through internal potential meter.

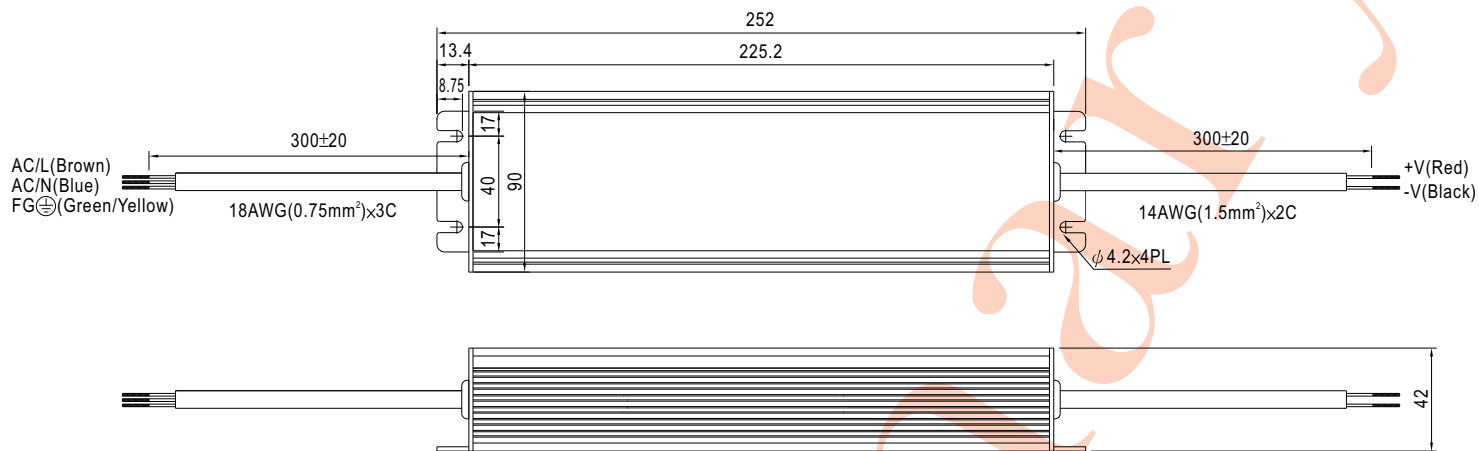
### SPECIFICATION

MODEL	HLG-320H-12	HLG-320H-15	HLG-320H-20	HLG-320H-24	HLG-320H-30	HLG-320H-36	HLG-320H-42	HLG-320H-48	HLG-320H-54		
OUTPUT	DC VOLTAGE	12V	15V	20V	24V	30V	36V	42V	48V	54V	
	CONSTANT CURRENT REGION Note.4	6 ~ 12V	7.5 ~ 15V	10 ~ 20V	12 ~ 24V	15 ~ 30V	18 ~ 36V	21 ~ 42V	24 ~ 48V	27 ~ 54V	
	RATED CURRENT	22A	19A	15A	13.34A	10.7A	8.9A	7.65A	6.7A	5.95A	
	RATED POWER	264W	285W	300W	320.2W	321W	320.4W	321.3W	321.6W	321.3W	
	RIPPLE & NOISE (max.) Note.2	150mVp-p	150mVp-p	150mVp-p	150mVp-p	200mVp-p	250mVp-p	250mVp-p	250mVp-p	350mVp-p	
	VOLTAGE ADJ. RANGE Note.6	10.8 ~ 13.5V	13.5 ~ 17V	17 ~ 22V	22 ~ 27V	27 ~ 33V	33 ~ 40V	38 ~ 46V	43 ~ 53V	49 ~ 58V	
	CURRENT ADJ. RANGE	Can be adjusted by internal potential meter or through output cable									
		11 ~ 22A	9.5 ~ 19A	7.5 ~ 15A	6.67 ~ 13.34A	5.35 ~ 10.7A	4.45 ~ 8.9A	3.8 ~ 7.65A	3.35 ~ 6.7A	2.97 ~ 5.95A	
	VOLTAGE TOLERANCE Note.3	±2.5%	±2.0%	±1.0%	±1.0%	±1.0%	±1.0%	±1.0%	±1.0%	±1.0%	
	LINE REGULATION	±0.5%	±0.5%	±0.5%	±0.5%	±0.5%	±0.5%	±0.5%	±0.5%	±0.5%	
LOAD REGULATION	±2.0%	±1.5%	±1.0%	±0.5%	±0.5%	±0.5%	±0.5%	±0.5%	±0.5%		
SETUP, RISE TIME Note.8	2500ms, 80ms at full load 230VAC /115VAC										
HOLD UP TIME (Typ.)	15ms at full load 230VAC /115VAC										
INPUT	VOLTAGE RANGE Note.5	90 ~ 305VAC		127 ~ 431VDC							
	FREQUENCY RANGE	47 ~ 63Hz									
	POWER FACTOR	PF ≥ 0.95/230VAC				PF ≥ 0.98/115VAC at full load and rated output voltage				PF ≥ 0.9 at 50 ~ 100% load	
	EFFICIENCY (Typ.)	92%	92%	93%	94%	94%	94%	94.5%	95%	95%	
	AC CURRENT	4A / 115VAC		2A / 230VAC		1.8A / 277VAC					
	INRUSH CURRENT(Typ.)	COLD START 75A/230VAC									
LEAKAGE CURRENT	<0.75mA / 277VAC										
PROTECTION	OVER CURRENT Note.4	95 ~ 108%									
		Protection type : Constant current limiting, recovers automatically after fault condition is removed									
	SHORT CIRCUIT	Hiccup mode, recovers automatically after fault condition is removed.									
	OVER VOLTAGE	14 ~ 17V	18 ~ 21V	23 ~ 27V	28 ~ 34V	34 ~ 38V	41 ~ 46V	47 ~ 53V	54 ~ 60V	59 ~ 65V	
	Protection type : Shut down and latch off o/p voltage, re-power on to recover										
OVER TEMPERATURE	105°C ±5°C (TSW1)										
	Protection type : Shut down o/p voltage, recovers automatically after temperature goes down										
ENVIRONMENT	WORKING TEMP.	-30 ~ +60°C @ full load ; +70°C @ 60% load (Refer to derating curve) ; -40°C can power on									
	WORKING HUMIDITY	20 ~ 95% RH non-condensing									
	STORAGE TEMP., HUMIDITY	-40 ~ +80°C, 10 ~ 95% RH									
	TEMP. COEFFICIENT	±0.03%/°C (0 ~ 50°C)									
	VIBRATION	10 ~ 500Hz, 5G 12min./1cycle, period for 72min. each along X, Y, Z axes									
SAFETY & EMC	SAFETY STANDARDS Note.7	UL8750, EN61347-1, EN61347-2-13 independent (except for HLG-320H C type) approved ; Design refer to UL60950-1, TUV EN60950-1									
	WITHSTAND VOLTAGE	I/P-O/P:3.75KVAC I/P-FG:1.88KVAC O/P-FG:0.5KVAC									
	ISOLATION RESISTANCE	I/P-O/P, I/P-FG, O/P-FG:100M Ohms / 500VDC / 25°C / 70% RH									
	EMI CONDUCTION & RADIATION	Compliance to EN55015, EN55022 (CISPR22) Class B									
	HARMONIC CURRENT	Compliance to EN61000-3-2 Class C (≥ 50% load) ; EN61000-3-3									
EMS IMMUNITY	Compliance to EN61000-4-2,3,4,5,6,8,11; ENV50204, EN61547, EN55024, heavy industry level (surge 4KV), criteria A										
OTHERS	MTBF	Khrs min. MIL-HDBK-217F (25°C)									
	DIMENSION	252*90*42mm (L*W*H)(HLG-320H-Blank/A/B)				256*90*42mm (L*W*H)(HLG-320H-C)					
	PACKING	Kg									
NOTE	<ol style="list-style-type: none"> <li>1. All parameters NOT specially mentioned are measured at 230VAC input, rated load and 25°C of ambient temperature.</li> <li>2. Ripple &amp; noise are measured at 20MHz of bandwidth by using a 12" twisted pair-wire terminated with a 0.1uf &amp; 47uf parallel capacitor.</li> <li>3. Tolerance : includes set up tolerance, line regulation and load regulation.</li> <li>4. Constant current operation region is within 50% ~ 100% rated output voltage. This is the suitable operation region for LED related applications, but please reconfirm special electrical requirements for some specific system design.</li> <li>5. Derating may be needed under low input voltages. Please check the static characteristics for more details.</li> <li>6. Type A and type C only.</li> <li>7. Safety and EMC design refer to EN60598-1, subject CNS15233, GB7000.1, FCC part18.</li> <li>8. Length of set up time is measured at cold first start. Turning ON/OFF the power supply may lead to increase of the set up time.</li> <li>9. The power supply is considered as a component that will be operated in combination with final equipment. Since EMC performance will be affected by the complete installation, the final equipment manufacturers must re-quality EMC Directive on the complete installation again.</li> </ol>										

■ Mechanical Specification

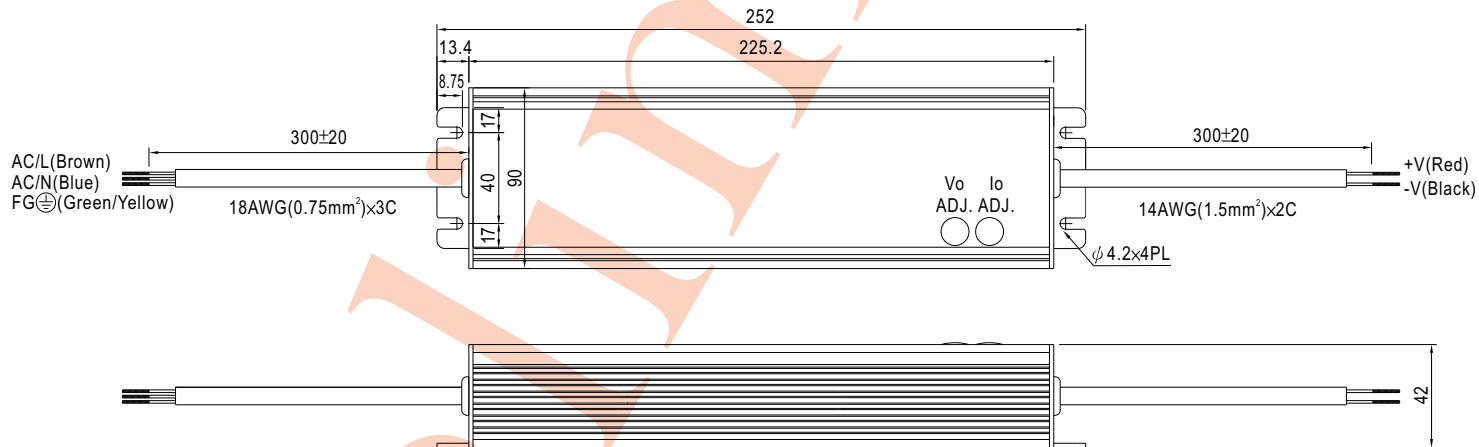
Case No.994C Unit:mm

Blank:(HLG-320H)



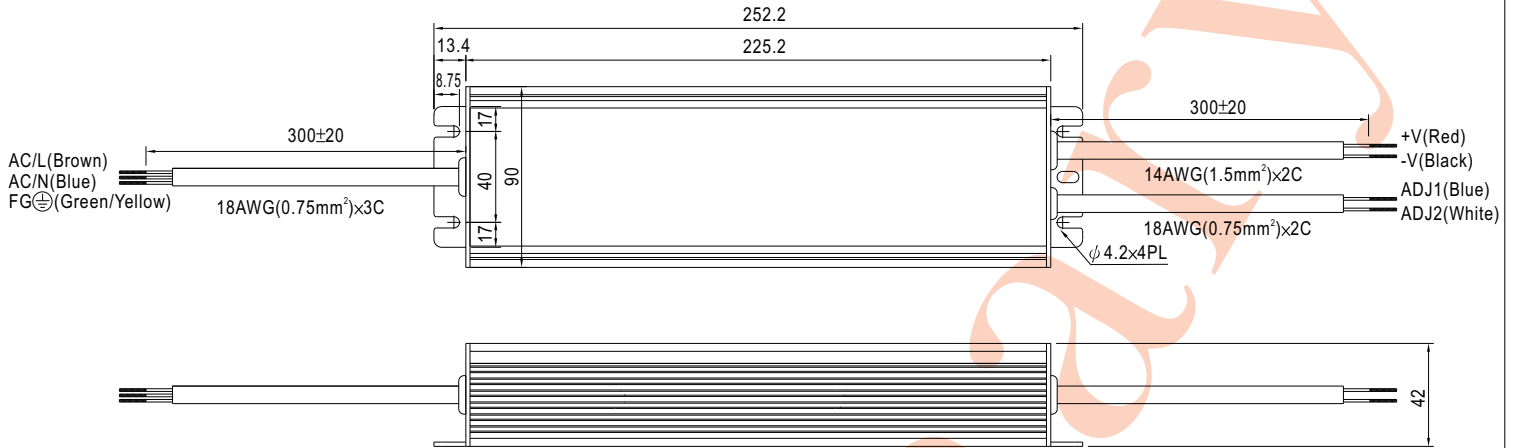
※IP67 rated. Cable for I/O connection.

A Type:(HLG-320H-A)



※ IP65 rated. Output voltage and constant current level can be adjusted through internal potential meter.  
(Can access by removing the rubber stopper on the case.)

**B Type:(HLG-320H- B)**

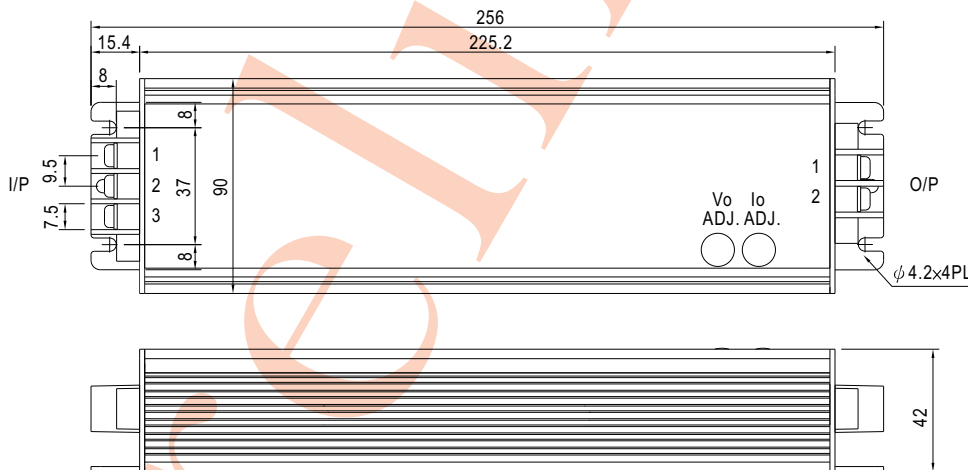


※ IP67 rated. Output constant current level can be adjusted through output cable by 1~10Vdc, PWM signal, or connecting a resistor between ADJ1 and ADJ2.

※ Reference resistance value for output current adjustment (Typical)

Percentage of rated current \ Model	12V	15V	20V	24V	30V	36V	42V	48V	54V
Slightly > 100%	Open	Open	Open	Open	Open	Open	Open	Open	Open
75%	680Ω	560Ω	680Ω	510Ω	820Ω	1.8KΩ	680Ω	620Ω	820Ω
50%	120Ω	47Ω	91Ω	51Ω	120Ω	500Ω	82Ω	68Ω	150Ω
Slightly < 50%	Short	Short	Short	Short	Short	Short	Short	Short	Short

**C Type:(HLG-320H- C)**



**AC Input Terminal Pin No. Assignment**

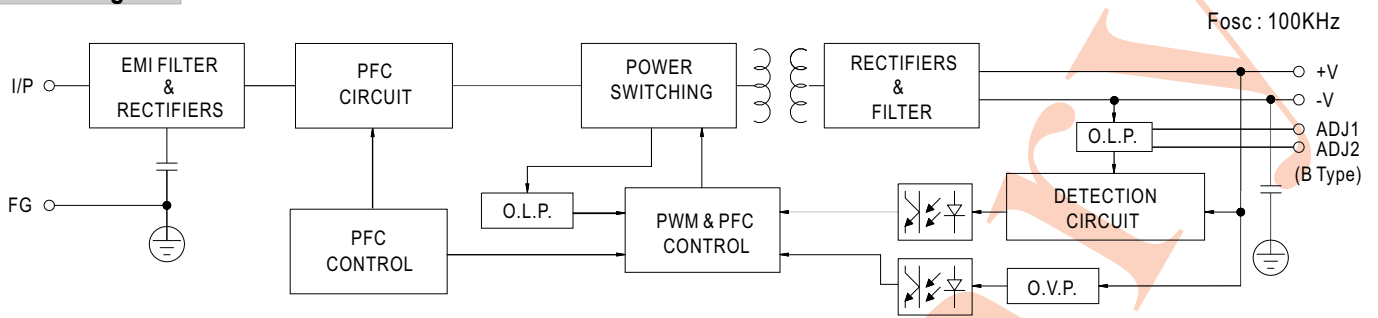
Pin No.	Assignment
1	FG $\oplus$
2	AC/L
3	AC/N

**DC Output Terminal Pin No. Assignment**

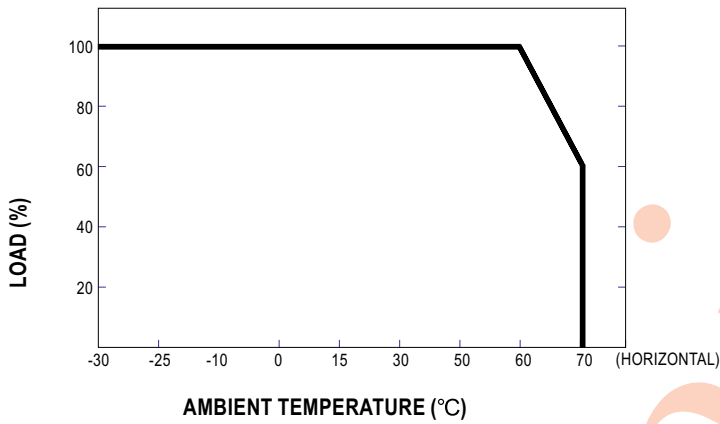
Pin No.	Assignment
1	-V
2	+V

※ Output voltage and constant current level can be adjusted through internal potential meter. (Can access by removing the rubber stopper on the case.)

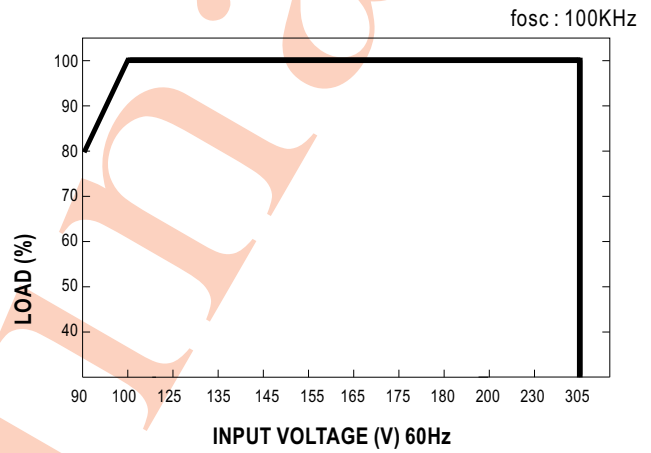
**Block Diagram**



**Derating Curve**



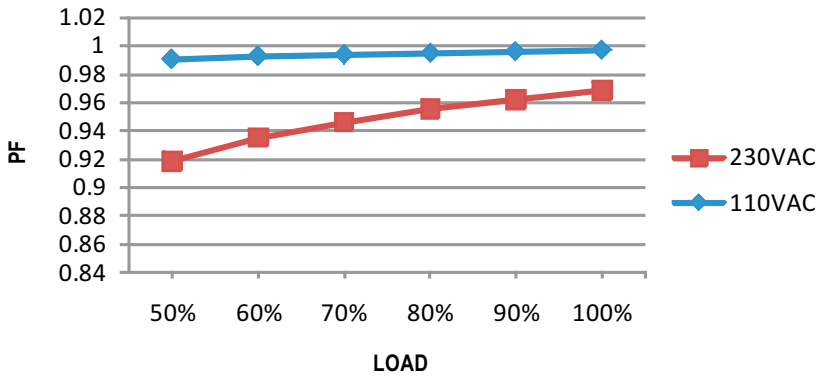
**Static Characteristics**



**Power Factor Characteristic**

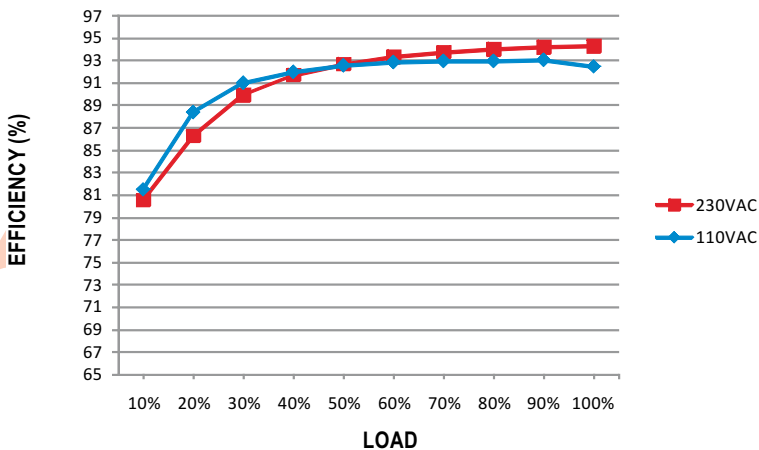
Power factor will be higher than 0.9 when output loading is 50% or higher.

**Constant Current Mode**



**EFFICIENCY vs LOAD (48V Model)**

HLG-320H series possess superior working efficiency that up to 95% can be reached in field applications.

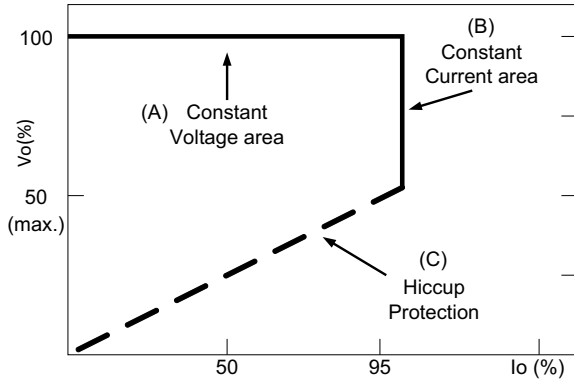


DRIVING METHODS OF LED MODULE

There are two major kinds of LED drive method "direct drive" and "with LED driver".

A typical LED power supply may either work in "constant voltage mode (CV) or constant current mode (CC)" to drive the LEDs.

Mean Well's LED power supply with CV+ CC characteristic can be operated at both CV mode (with LED driver, at area (A) and CC mode (direct drive, at area (B)).

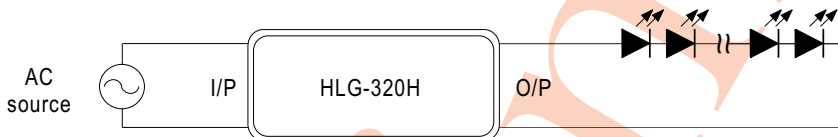


Typical LED power supply I-V curve

Direct driving :

Under direct driving, the power supply will work in "constant current mode (CC)" and output voltage of the power supply will be clamped by sum of forward voltage ( $V_f$ ) of the LED strip.

The total forward voltage of series connecting LEDs is suggested for 75%~95% of power supply rated output voltage due to concern of the best PF value and efficiency.

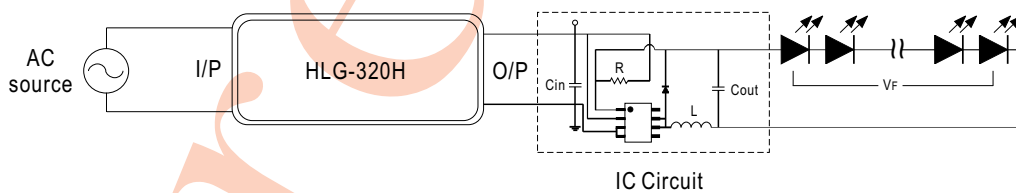


With LED driver :

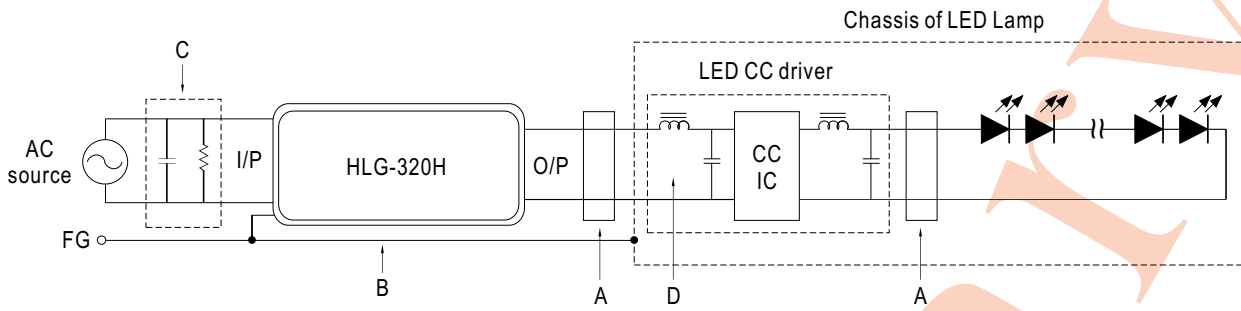
Using additional driver, the power supply will work in "constant voltage mode (CV)" and output voltage of the power supply will be kept in rated value.

In this drive mode, several design issues need to be considered:

1. Output voltage of PSU must be higher than total forward voltage of series connecting LEDs by 3V minimum.
2. Input capacitor ( $C_{in}$ ) of LED driver circuit should use 2.2 $\mu$ F ~ 22 $\mu$ F (typ.) of rating depends on the operating frequency of the LED driver.  
The higher the operating frequency is used, the smaller value of  $C_{in}$  should be chosen, and vice versa.



■ EMI DEBUG SUGGESTION



- A. Add a common mode ferrite choke on output wires to reduce the common emission between 10M ~ 300MHz per lighting EMI regulation.
- B. Chassis of LED lamp and chassis of HLG-320H or the FG wire should be connected to the safety ground to reduce the EMI noise, including the conduction and radiation emission.
- C. The additional X-Cap and discharge resistor can reduce the low frequency conduction noise between 9K ~ 1MHz per lighting EMI regulation.
- D. L-C filter should be added at the DC input of LED constant current driver to avoid the differential emission and high frequency noise generated by the CC driver.